

split

Date: Thursday, 31/07/2008 1:30:56 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 40859-2
 Estimate Number : 10738
 P.O. Number :
 Issue : 31/07/2008 S.O. No. :
 Rev. : NC
 Date : 31/07/2008 Type : SMALL / MED FAB
 Run : 40186
 Part Number : D3303041
 Drawing Number : D3303 REV.B
 Project Number : N/A
 Drawing Revision : B
 Material :
 Due Date : 08/08/2008 Qty: 13 Um: Each
 Written By :
 Checked & Approved By : JLD 088.01
 Comment : Est: B 04.10.05 Revised Step 5 with headrest identification K
 J/JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D3303043 Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 26.0000 Each(s)

BRACKET ASSEMBLY

Pick:

Qty	Part Number	Description	Batch
1	D3303-043	Bracket Assembly	41199 B4090616 40841 X 13

Batch
not in
comp

AS 08/10/10 (13)

2.0 D33051 Cushion



Comment: Qty.: 1.0000 Each(s)/Unit Total: 26.0000 Each(s)

FOAM CUSHION

Pick:

Qty	Part Number	Description	Batch
1	D3305-1	Cushion	41200

AS 08/10/10 (13)

3.0 D3306041 Cover Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 26.0000 Each(s)

COVER ASSEMBLY

Pick:

Qty	Part Number	Description	Batch
1	D3306-041	Cover Assembly	* B40204 (2x)

B41247 (11)

AS 08/10/10 (13)

AS 08/10/10 (13)

Thursday, 31/07/2008 1:30:56 PM

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEAD REST

Job Number: 40859

Part Number: D3303041

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Bond foam to D3303-043 bracket assembly as per Dwg D3303 using 3M 1300/1300L or 8046 adhesive
Identify as D3303-041

SB 08/10/17 (B)

A/R 3M 1300/1300L Adhesive

Batch:

H 109410

2- Cover Head Rest with D3306-041 as per Dwg D3303

SP 08/10/17 (B)

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/10/17 (B)

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N, also identify the back of the headrest with TCCA-PDA # PDA04-11 using a permanent fine point marker as per Dwg D3303, then Stock
Location: 188

8/10/17

SP

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/22

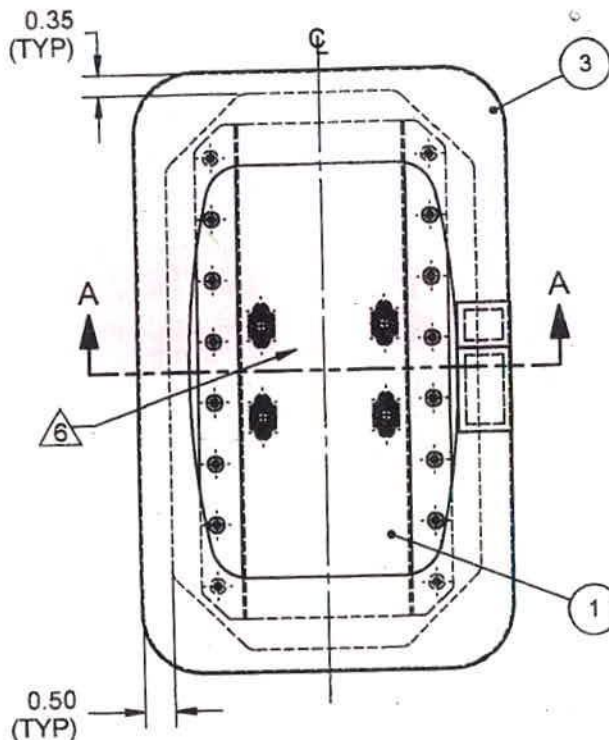
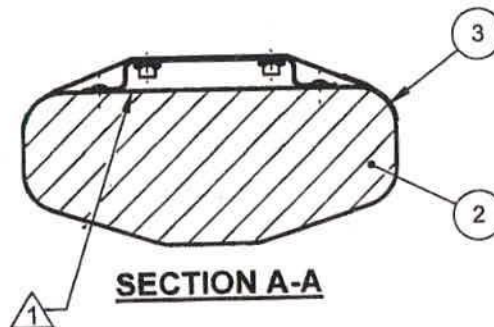
Job Completion



MF 08-10-22

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3303	REV. B SHEET 1 OF 4
DATE 06.08.17		TITLE HEAD REST	SCALE 1:3
REV	DATE	DESCRIPTION	
A	04.08.18	NEW ISSUE	
B	06.08.17	UPDATED FLAT PATTERN TO FORM PART IN ONE OPERATION USING OFFSET DIE	

**RELEASED***dc-09.19***SECTION A-A****D3303-041 HEAD REST**

ITEM	QTY -041	P/N	DESCRIPTION
	X	D3303-041	HEAD REST
1	1	D3303-043	BRACKET ASSEMBLY
2	1	D3305-1	FOAM
3	1	D3306-041	COVER ASSEMBLY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *40859*

NOTES:

- 1) BOND D3305-1 FOAM TO D3303-043 BRACKET ASSEMBLY USING 3M 1300 ADHESIVE (0.002" TO 0.010" THICK) IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS
- 2) COVER HEAD REST WITH D3306-041 COVER ASSEMBLY AS SHOWN
- 3) PART IS SYMMETRICAL AT CENTERLINE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFY AS FOLLOWS USING FINE POINT PERMANENT INK MARKER:
"TCCA-PDA, DART AEROSPACE LTD, P/N D3303-041 B/N BXXXXX, FOR PRODUCT ELIGIBILITY SEE PDA04-11"

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